Design of a Novel Miniature MALDI-TOF Mass Spectrometer for High Throughput Medical Screening

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The time-of-flight mass spectrometer is a very simple instrument:



lons formed in the ion source (s) appear at the detector with flight times through the drift region (D) proportional to the square root of their *mass/charge*:

$$t = \left(\frac{m}{2eV}\right)^{1/2} D$$

Why is it so difficult to miniaturize?



The flight time of an ion has a more complex dependence:



Mass resolution $m/\Delta m = t/2\Delta t$

- Δt reflects time resolution of the digitizer (need 4 Gs/s)
- Δt reflects response of the detector (< 2ns)
- Increase t by using longer flight tube
- Increase t using lower accelerating voltage

- reduces sensitivity at high mass (post-acceleration increases Δt)

- exacerbates effect of initial kinetic energy ($eV >> U_0$)

The dimensions and the time spent in the source cannot be neglected

- Source cannot be shrunk proportionately and maintain HV extraction
- Time spent in the source will be different for ions of different energy
 - reflectron cannot compensate for both time and energy

Miniaturized linear, 3-inch, pulsed TOF mass spectrometer



Miniaturized instruments for bioagent detection, high throughput analyses and diagnostics



Sample plate



Mass spectrum of ACTH on the miniature linear TOF mass spectrometer



Pulsed extraction is optimized for mass 4542

Oligonucleotide mixture





Largest mass measured to date on the 3-inch linear instrument

Bovine serum albumin : 66 kDa Sinapinic acid; analyte 150 pmoles







Correction Pulse Waveform used in MCA $d_e = 0.36 \text{ cm}, d_a = 3.2 \text{ cm}, d_{refl} = 28.1 \text{ cm}, L_0 = 62.1 \text{ cm}$



Comparison of pulsed extraction and *mass-correlated acceleration* on a linear TOF mass spectrometer



1-39, 4541Da.

Comparison of pulsed extraction and *mass-correlated acceleration* on a reflectron TOF mass spectrometer



Figure 2. Averaged mass spectra of a mix of 9 peptides obtained with normal pulsed (delayed) extraction (top) or with *mass-correlated acceleration* (bottom) in a reflectron TOF. Insets are shown for bradykinin, fragment 1-7, 758 Da; neurotensin, 1674 Da; somatostatin 28, 3150 Da; insulin, 5734 Da.

Mass correlated acceleration on a miniature MALDI TOF mass spectrometer



Original reflectron instrument, length to detector: 2 meters. Miniaturized (linear mode) length to detector: *13 cm (~5.1 in)*.

 $V_{acc} = 17.144 \text{ kV}$, Einzel lens = 1.0 kV, DE pulse voltage = 3.0 kV, Detector = -2.2 kV, Laser shots = 50 (@ 10 Hz)





Mass-correlated acceleration



Conclusions

- It is possible to obtain mass resolution in excess of 1/1000 on a 3-inch mass spectrometer.
- Dynamic non-linear fields can be used to compensate for the initial ion starting conditions.
- Mass-correlated acceleration provides wider mass range focusing than normal pulsed extraction.

Acknowledgements

Mari Prieto Slava Kovtoun

Defense Advanced Research Projects Agency National Institutes of Health



In order to maintain good performance for a miniaturized instrument:

1. Developed a TOF mass spectrometer with a 3-inch mass analyzer in which pulsed extraction is used to focus ions at the detector surface to high order

Source does not have to be reduced proportionally

Detector grid is removed and flight tube floated to channelplate voltage

Extraction pulse delay time is mass dependent

• Developed *mass-correlated acceleration* (MCA) to provide broad mass range focusing at a single extraction voltage and delay time

Comparison with normal pulsed extraction

Application to tryptic digests

3. Currently developing MCA on a miniaturized instrument

Source does not have to be reduced proportionally

Lessons from the "space focusing" problem.



Single-stage, first-order focusing: ions focused at 2X

Dual-stage, first order focusing: can move space focus plane to a much longer distance

Dual stage, second order focusing: better focusing achieved at a particular distance that is relatively short

Boesl, U.; Weinkauf, R.; Schlag, E.W., Int J. Mass Spectrom. Ion Processes 112 (1992) 121-166.

- Kinetic energy (velocity) distribution is correlated with the spatial distribution so that one can achieve similar higher order focusing
- However, focusing will be mass-dependent



Mass spectrum of ubiquitin on the miniature linear TOF mass spectrometer



Mass spectrum of cytochrome C on the miniature linear TOF mass spectrometer



Bacillus globigii spores

3mg/ml (25% TFA) saturated α-cyano



Bacillus globigii spores

3-inch linear TOF



Mass spectrum of an oligonucleotide mixture on the miniature linear TOF MS



C fragment of tetanus toxin: 52 kDa on the 3-inch linear TOF mass spectrometer



Mass-correlated acceleration brings the multiplex advantage to pulsed extraction methods, allowing ions to be focused at high resolution across a broad mass range.



Pulsed Extraction (no MCA) (c) Substance P (b) des-Arg⁹-bradykinin **Bradykinin 1-7 (a)**







Components of a peptide mixture analyzed in a MCA re-MALDI TOF mass spectrometer

Peptide Name	Monoisotopic (M+H)+	Peak Width (ns)	Mass Resolution
Bradykinin, frag. 1-7	757.40	2	8395
des-Arg9-bradykinin	904.47	2	9154
Substance P	1347.74	2	11124
Neurotensin	1672.92	3	8245
Dynorphin A	2147.20	3	9323
Somatostatin 28	3147.47	3	11257
ACTH 7-38	3657.93	3	12120
ACTH 1-39	4539.27	3	13487
Insulin (bovine)	5730.61	3	15132

Excellent mass resolution is maintained over a broad mass range

Linear two-point calibration

Peptide Name	Calibratio	on 1	Calibrat	ion 2	Calibrati	on 3
	$(M+H)^+$	Δm	(<i>M</i> + <i>H</i>) ⁺	Δm	$(M+H)^+$	Δm
Bradykinin, frag. 1-7	calibrant	 	756.9	-0.5	754.8	-2.6
des-Arg ⁹ -bradykinin	904.6	+0.1	904.1	-0.4	902.0	-2.5
Substance P	1348.2	+0.5	calibrant	 	1345.6	-2.1
Neurotensin	1673.6	+1.0	1673.2	+0.3	1671.1	+1.8
Dynorphin A	2148.2	+0.7	2147.8	+0.6	2146.0	-1.2
Somatostatin 28	3148.5	+1.0	3148.2	+0.7	3147.2	-0.3
ACTH 7-38	3658.7	+0.8	3658.6	+0.7	calibrant	,
ACTH 1-39	calibrant	 	calibrant	 	4539.5	+0.2
Insulin (bovine)	5728.8	-1.8	5729.1	-1.5	calibrant	

In subsequent instruments a non-linear instrument function will be used for 2 point calibration

Using *mass-correlated acceleration*, peptides in a lysozyme tryptic digest are all focused



8495

• 1754.8





des-Arg⁹-bradykinin (904.0 Da)



Neurotensin (1673.9 Da)



Dynorphin A (2147.5 Da)



ACTH 7-38 (3659.2 Da)



ACTH 1-39 (4541.1 Da)



Bovine insulin (5733.54 Da)



Summary for 6 Peptide Mix + HCCA



Possible to use a single delay time



Resolution dependence on Einsel lens focusing



Comparison of peak widths between PE and MCA*

M+H+	PE	MCA
904	9.0 ns	8.5 ns
1674	7.7 ns	7.7 ns
2148	8.3 ns	7.7 ns
3659	7.1 ns	5.7 ns
4541	6.5 ns	5.4 ns
5733	5.6 ns	5.2 ns

* tuned on m/z 5733